

Customer Notice

Ensure Filters are Replaced

The filters are the most critical part of the fume extraction units when it comes to the health of operators breathing workplace air.

The HEPA particle filter and the granular gas filters are combined in such a way that they are replaced together as a main filter unit. We highly recommend changing the filter at least once a year in order to ensure it is fully functional.

The fine dust filter (pre-filter mat) is the preliminary stage of the filtration and therefore is typically replaced more frequently.

To ensure that the filtration system functions properly, the filters must be replaced under any of the following conditions:

- at least once a year
- when so indicated by the fume extraction unit
- if the maximum allowable workplace concentration of pollutant is exceeded
- as per the maintenance schedule

Note that different fluxes, flux constituents, chemicals, glues, solvents etc. and the amount of and size of dust particles in the extracted air will significantly affect the filters working lifetime.

Contaminated filters must be treated as special waste. Dispose of contaminated filters in accordance with the rules and regulations applicable in your country/region.

If you are in doubt contact your Health and Safety Executive. Alternatively contact Weller and we will advise where we can.

Your faithfully



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Besigheim,
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Veit Heller
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