# SMALL VICE SPANNFIX

The ESD types SPANNFIX are covered with a black dissipative surface with a surface resistance between  $10^7$  and  $10^8$  Ohm.

9-205 ESD		SPANNFIX screw-on vice	•
	-	with dissipative surface	
		for work benches or laboratory tables	
		with max, table thickness of 80 mm	
		Technical data:	(BERNSTEIN)
		Clamping pressure 1470 N Clamping capacity 70 mm	
		Clamping capacity 70 mm Clamping depth 38 mm	
		Jaw width 50 mm	
		interchangeable plastic jaws from dissipative material - ArtNo. 9-206-50 ESD	
		Weight: 1.450 kg	
9-251 ESD		Universal clamp base with dissipative surface	
		with ball joint and threaded stud M $12 \times 1.5$ , for work benches or laboratory tables with max. table thickness of 80 mm	
		Weight: 0.950 kg	
9-252 ESD		Screw-on mounting vice with dissipative surface Technical data: see 9-205 ESD	
		Weight: 0.560 kg	
9-253 ESD		Circuit board holder	
		adjustable from 25 mm to 270 mm clamping capacity, correct setting by adjusting the centre position, firm clamping of the printed circuit by built-in	
		resilience in the locating arms, height of locating arms 70 mm	
		Weight: 0.280 kg	
9-255 ESD		Angular adapter with dissipative surface	
5 255 250		to permit a larger turning circle when using 9-253	
		Weight: 0.095 kg	
9-256		Clamping lid for circuit boards with components	
9-250	BERNSTEIN	covered with 20 mm thick ESD foam	
		Components of different sizes are pressed in such a way that soldering can	
		be carried out correctly after the circuit board holder has been turned. Size of cover: 240 x 130 mm	
		Use: in conjunction with circuit board holder 9-253	
		Weight: 0.260 kg	
		Danid turning davias with discipative surface	
9-257 ESD		Rapid turning device with dissipative surface with permanently connected angular adapter, permits swift rotation of the	
		circuit board holder with the PCB and clamping lid through 180 <sup>0</sup> .	
		Weight: 0.270 kg	







# SMALL VICE SPANNFIX

The Spannfix vice simplifies many jobs in precision engineering, in laboratories, in test rooms, in all mechanical and electronical workshops as well as in different medical areas and in logistic centers.



#### SPANNFIX screw-on vice

for work benches with a max. table thickness of 80 mm. The small vice with ball-and-socket joint can be mounted quickly and easily onto a work bench or table. Slight pressure on the lever is sufficient, and the clamped workpiece can be moved into any suitable position.

### Technical data:

Clamping pressure	1470 N
Clamping capacity	70 mm
Clamping depth	38 mm
Jaw width	50 mm
9-206-50	Jaws (interchangeable) plastic

Weight: 1.450 kg

9-215

## SPANNFIX for permanent mounting Technical data as 9-205 Size of base: 150 x 105 mm

Weight: 1.350 kg

9-220

## SPANNFIX vice with vacuum base for portable applications

(consisting of 9-211 and 9-215) Technical data as 9-205 Size of base: 150 x 105 mm

Weight: 2.000 kg



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# **CLAMPING EQUIPMENT SPANNFIX COMBINATIONS**

### Individual components

**APPLICATION EXAMPLES** 9-251 9-253 9-255 9-251 UNIVERSAL CLAMP MOUNTING BALL JOINT BASE WITH THREADED STUD M 12 X 1.5 for screwing onto work benches with a max. table thickness of 80 mm Weight: 0.950 kg 9-252 SCREW-ON MOUNTING VICE Technical data: 1470 N Clamping pressure Clamping capacity 70 mm Clamping depth 38 mm Jaw width 50 mm 9-206-50 Jaws (interchangeable) plastic 0.560 kg Weight: 9-253 CIRCUIT BOARD HOLDER adjustable from 25 mm to 270 mm clamping capacity, correct setting by adjusting the centre position, firm clamping of the printed circuit by built-in resilience in the locating arms, height of locating arms 70 mm. Weight: 0.280 kg If the circuit board holder is to be used with universal ball joint base 9-251, we recommend that the combination is used with angular adapter 9-255 or with rapid turning device 9-257 in order to obtain a larger turning circle. 9-254 UNIVERSAL SCREW-ON PLATE Slots made for commonly used standard bolts, for holding of e.g. tuner, line output transformer, small loudspeaker etc. or prototypes Weight: 0.120 kg 9-255 ANGULAR ADAPTER to be used as an additional attachment with every work mount, permits an even larger turning circle. Weight: 0.095 kg CLAMPING LID FOR CIRCUIT BOARDS WITH COMPONENTS 9-256 covered with 20 mm thick foamed plastic. Components of different sizes are pressed in such a way that soldering can be carried out correctly after the circuit board holder has been turned. Use: in conjunction with circuit board holder 9-253 Weight: 0.260 kg RAPID TURNING DEVICE 9-257 with permanently connected angular adapter, permits swift rotation of the circuit board holder with the PCB and clamping lid through 180°.

Weight: 0.270 kg



**CLAMPING DEVICES** 

# **CLAMPING EQUIPMENT SPANNFIX COMBINATIONS**

### Individual components

#### SPANNFIX-VARIO 9-240 3 piece set with interchangeable screw-working heads

9-251, 9-253 und 9-255 Weight: 1.300 kg

# 9-250

### SPANNFIX-VARIO

5 piece set with following interchangeable screw-on work mounts 9-251, 9-252, 9-253, 9-254 and 9-255 Weight: 1.900 kg

### 9-270

### SPANNFIX-VARIO-PLUS

Tailor-made combination of the following individual components: 9-251, 9-257, 9-253, 9-256 Weight: 1.800 kg

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#### SERVICE CASE HANDY

for storage and transport of SPANNFIX clamping equipment combinations. The foam inlay in the tray with tailored cutouts allows the clearly arranged storage of following SPANNFIX parts:

- 9-251 Universal clamp mounting ball joint
- 9-252 Screw-on mounting vice
- 9-253 Circuit board holder
- 9-255 Angular adapter

The lid of the case is equipped with a pouch for documents and a flexible ribbon for part number 9-256 or for a tablet. Additionally small accessories can be fixed by elastic strips on the tool tray in the lid of the case.







# SPANNFIX FOR SPECIAL POSITIONINGS

The universal Spannfix ball-and-socket joint base enables an exact and secure adjustment in all directions, e. g. of optoelectronic measuring instruments, of monitors and observation cameras.







